



GENERAL INFORMATION:

SP5299 Universal Primer Filler is a high-solid surfacer with easy application.
Can be finished wet-on-wet.



COMPONENTS:

- SP2009: 2K Hardener Fast (Aus only)
- SP2099: 2K Hardener Medium
- SP2098: MS Hardener Fast
- SP2198: MS Hardener Medium
- SP2501: HS Hardener Medium
- SP2511: HS Hardener Fast
- SP3199: Thinner Medium



AUTOMOTIVE SUBSTRATES:

- Suitable primer
- Cured old coatings
- Certain Plastics



MIXING RATIO:

- 4 : 1 Universal Primer Filler : HS Hardeners + max 15% Thinner Medium
- 3 : 1 Universal Primer Filler : 2K/MS Hardener + max 10% Thinner Medium



GUN SET UP:

	Nozzle (mm)	Air pressure (bar/psi)
Gravity feed	1,3-1,8	3,5-4,5 / 44 - 58
Suction feed	1,4-1,8	3,5-4,5 / 44 - 58
Pressure tank		
Airless/ Airmix		
HVLP	1,3-1,8	See info manufacturer
HE	1,3-1,8	See info manufacturer



APPLICATION:

1-3 coat 60-180 micron 2,4-7,2 mil



POT LIFE at 20°C / 68°F:

20-30 min.



FLASH OFF at 20°C / 68°F:

5 - 10 minutes



DRY TIMES at 20°C / 68°F:

Min: 16 hours

DRY TIMES at 60°C / 140°F:

Min: 20-30 minutes



CLEAN UP:

Gun Cleaner

NEXT LAYER:

2K topcoats and basecoats.

Chemical base	2-Component hydroxyl acrylic resins	
Physical properties	Viscosity	20-22 Dincup 4 / 20°C
	Specific gravity (g/l)	1.596
	Flash point closed cup	27,5°C / 81,5°F
	Vol. % solids	51
	Economy	8 m ² /L/60 µm
		86,11 ft ² /Gal/ 2,36mil
	Gloss	Matt
	Colour	Black/White/Grey

STORAGE / SHELF LIFE:

Under normal storage conditions 10°C - 30°C / 50°F - 90°F up to two years (unopened container).



Use suitable respiratory protection (we recommend the use of a fresh air supply respirator).



NOTES:



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SP2099: 2K Hardener Medium
SP2198: MS Hardener Medium
SP2501: HS Hardener Medium
SP3199: Thinner Medium



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MIXING RATIO:

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GUN SET UP:

	Nozzle (mm)	Air pressure (bar/psi)
Gravity feed	1,3-1,5	3,0-3,5 / 44 - 58
Suction feed	1,4-1,6	3,0-3,5 / 44 - 58
Pressure tank	-	-
Airless/ Airmix	-	-
HVLP	1,3-1,5	See info manufacturer
HE	1,3-1,5	See info manufacturer



APPLICATION:

1 coat



POT LIFE at 20°C / 68°F:

30 min.



FLASH OFF at 20°C / 68°F:

15 - 20 minutes



DRY TIMES at 20°C / 68°F:

Min: 16 hours

DRY TIMES at 60°C / 140°F:

Min: 20 - 30 minutes



CLEAN UP:

Gun Cleaner

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