



GENERAL INFORMATION:

SP4199 Special Clear Coat 4:1 is a fast drying, high gloss clear coat. Especially suitable for spot repair and panel repair. Easy to polish. Air-drying and forced-drying.



COMPONENTS:

- * SP2399: Special Clear Coat Hardener
- SP3199: Thinner Medium
- SP3299: Thinner slow



AUTOMOTIVE SUBSTRATES:

- Solvent basecoat
- Sanded and degreased old layers



MIXING RATIO:

4 : 1 Clear : Special Clear Coat Hardener + 0 - 10% Thinner Medium



GUN SET UP:

	Nozzle (mm)	Air pressure(bar/psi)
Gravity feed	1,3-1,4	3,0-3,5
Suction feed	1,4-1,6	3,0-3,5
Pressure tank	-	-
Airless/ Airmix	-	-
HVLP	1,3	See info manufacturer
HE	1,2-1,4	See info manufacturer



APPLICATION:

2 - 3 coat



POT LIFE at 20°C / 68°F:

60 minutes



FLASH OFF at 20°C / 68°F:

5 - 10 minutes



DRY TIMES at 20°C / 68°F:

Min: 2 hours
Max: 8 hours

DRY TIMES at 60°C / 140°F:

Min: 20 minutes
Max: 30 minutes



CLEAN UP:

Gun Cleaner

NEXT LAYER:

Not applicable

Chemical base	Clear polyurethane varnish based on highly resistant hydroxy acrylate resins		
Physical properties	Viscosity	16 - 18 Dincup 4 / 20°C	
	Specific gravity (g/l)	0.95	
	Flash point closed cup	25°C / 77°F	
	Vol. % solids	34	
	Economy	7 m ² /L/50 µm	
		75,34 ft ² /Gal/ 1,97mil	
	Gloss	High Gloss	
Colour	n/a		

STORAGE / SHELF LIFE:

Under normal storage conditions 10°C - 30°C / 50°F - 90°F up to two years (unopened container).



Use suitable respiratory protection (we recommend the use of a fresh air supply respirator).



NOTES:

* Non VOC applicable products for areas outside of the EU region.

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